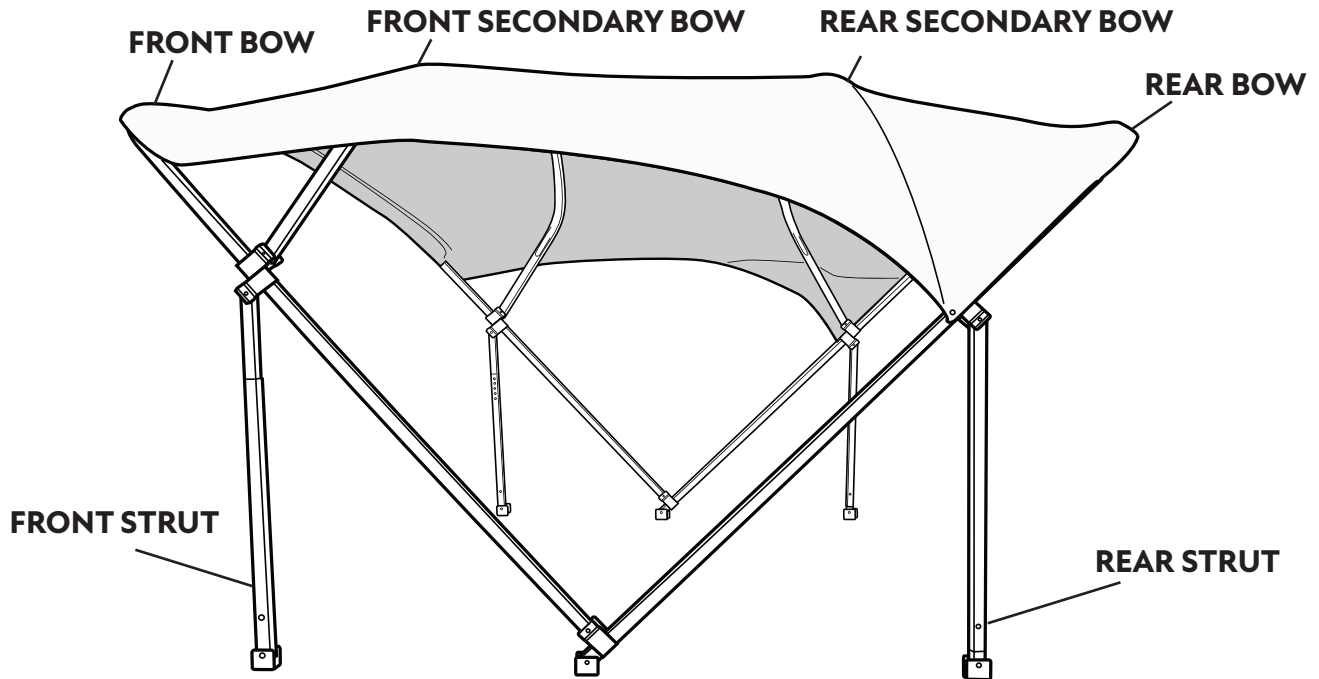


# PONTOON BIMINI TOP ASSEMBLY INSTRUCTIONS

## FOUR BOW BIMINI KIT



**⚠ REQUIRES POWER TOOLS FOR ASSEMBLY**

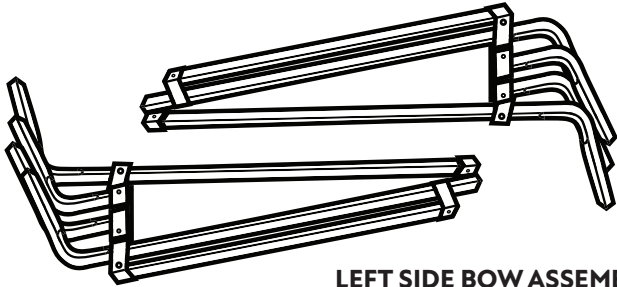
POWER DRILL & HACKSAW

**⚠ RECOMMENDED TWO PEOPLE TO COMPLETE MOUNTING**

STEP #2 OF MOUNTING YOUR FRAME

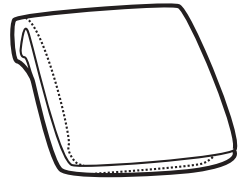
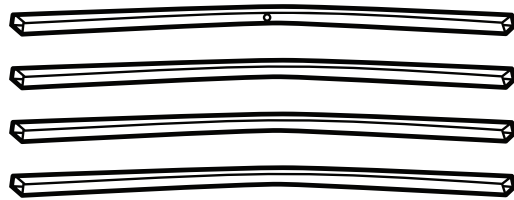
## PARTS LIST

RIGHT SIDE BOW ASSEMBLY x1



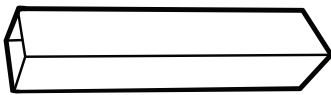
LEFT SIDE BOW ASSEMBLY x1

CENTER BOW PIECES x4



BIMINI CANVAS & BOOT

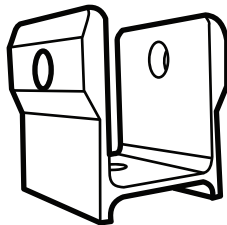
6" JOINER PIECES x 8



WIRE HARNESS x1



B-BRACKETS x4



TECH SCREWS x32



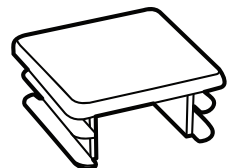
#10-24 LOCK NUTS x8



#10-24 x 1 3/4" BOLTS x8



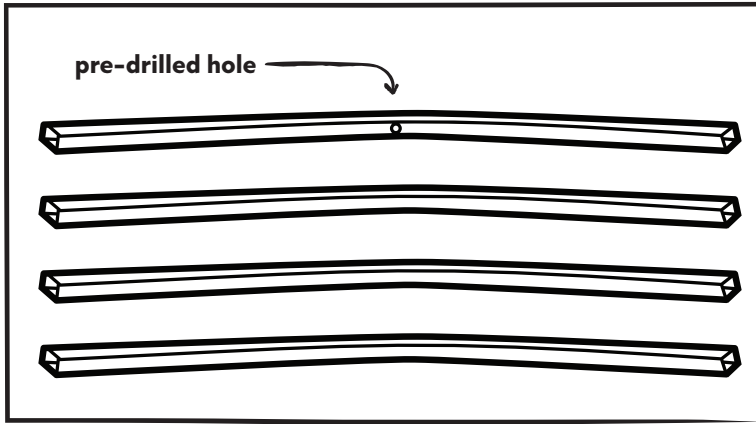
END CAP x1



WHITE GROMMET x1

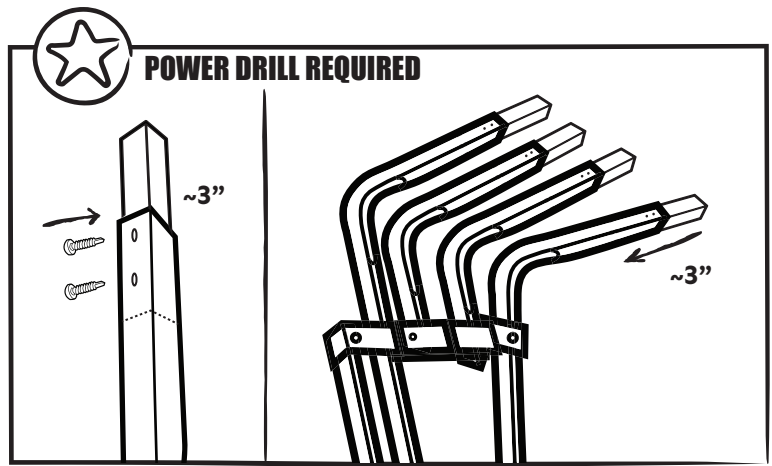


# FRAME ASSEMBLY



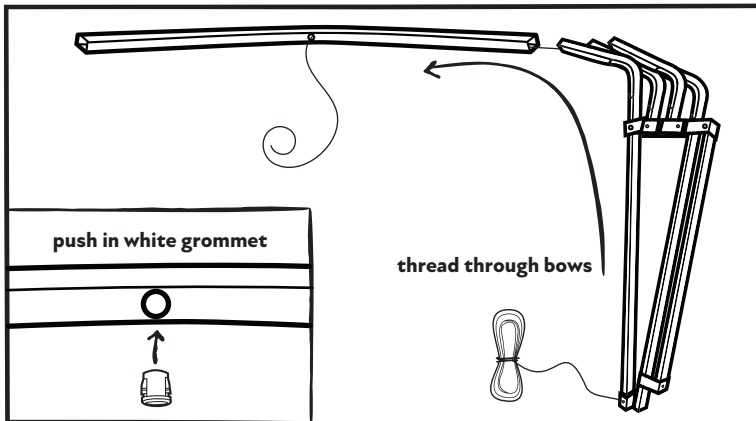
## 1 - LAY OUT CENTER BOW PIECES

Arrange *CENTER BOW PIECES* from rear to front. The rear center bow piece has a pre-drilled hole for the wire harness.



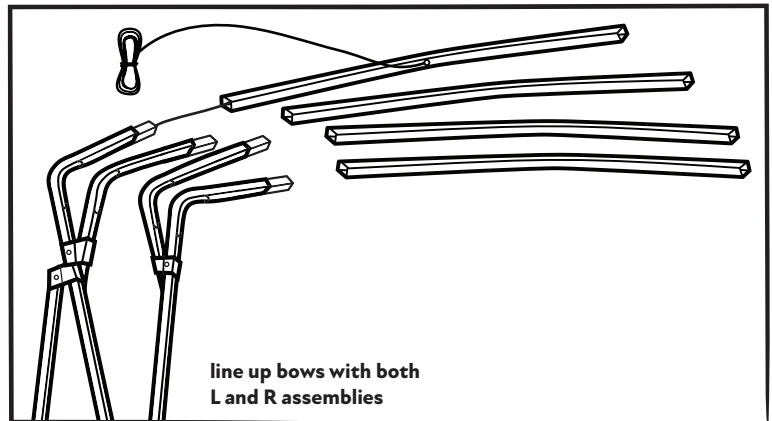
## 2 - ATTACH JOINER PIECES

Place *JOINER PIECES* into *L&R SIDE ASSEMBLY*. Each joiner piece extends into the side assembly approx. 3". Attach joiner pieces with *TECH SCREWS*.



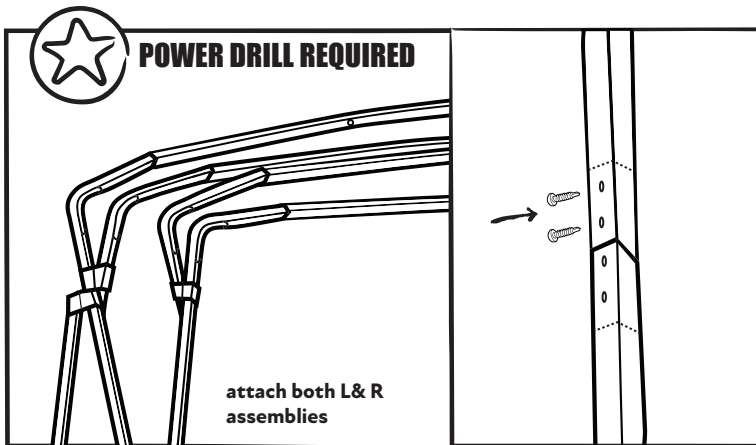
## 3 - FEED WIRE HARNESS THROUGH BOW

Slide the *WIRE HARNESS* into the top of the bow with the hole in its base. Feed the wire through the entire length of the bow until it exits the base.



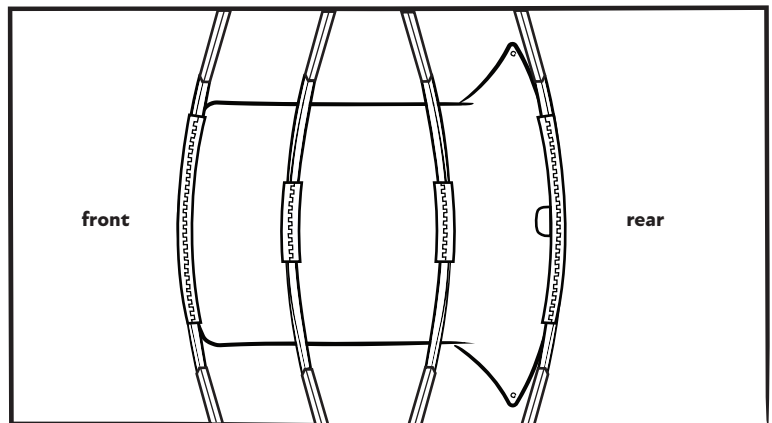
## 4 - SPREAD SIDE ASSEMBLIES

Spread the *SIDE ASSEMBLIES* apart and line up the bows with their center pieces. Ensure that the wired side of the assemblies is arranged at the back.



## 5 - ATTACH SIDE ASSEMBLIES

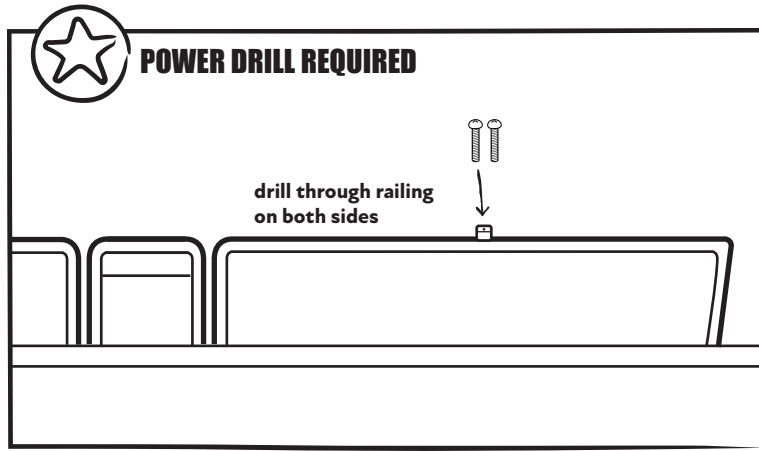
Secure the *SIDE ASSEMBLIES* and *CENTER BOW PIECES* with *TECH SCREWS*.



## 6 - ZIP ON CANVAS

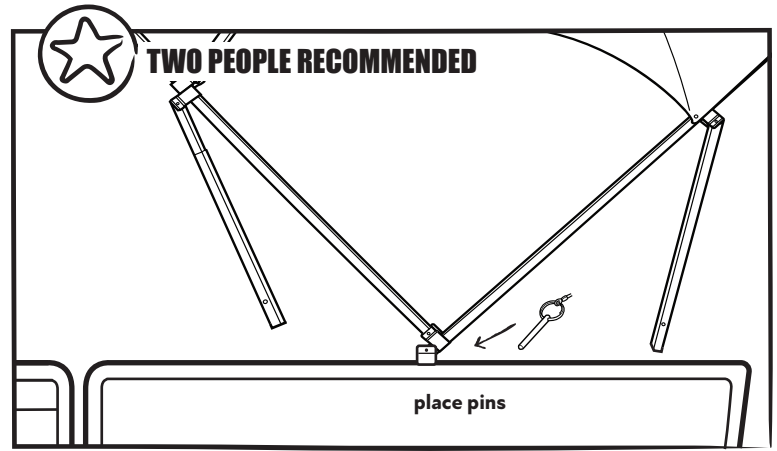
Arrange the *BIMINI CANVAS* over the assembled frame with the cut out for the rear stern light in the back. Zip the *BIMINI CANVAS* onto the bows.

# MOUNTING YOUR FRAME



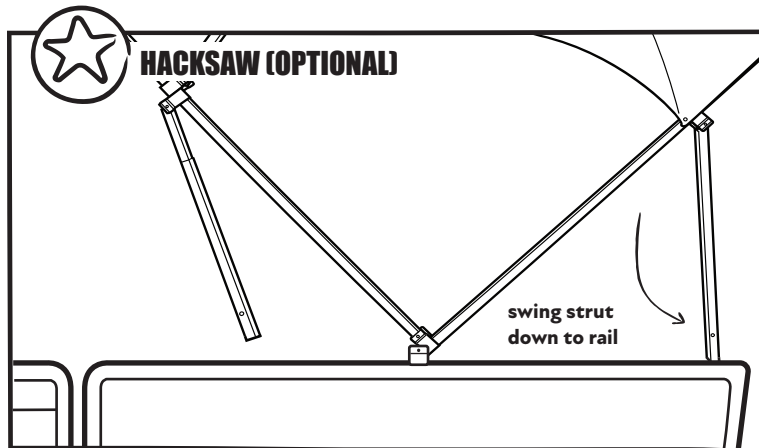
## 1 - MARK AND DRILL MOUNTING LOCATIONS

Attach deck mounts to the top rail with 2 bolts per mount. When installing the deck mounts, drill completely through the rail.



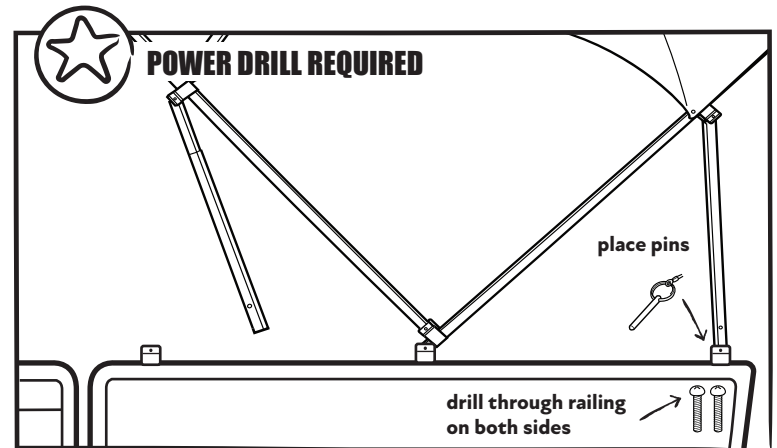
## 2 - PLACE FRAME ONTO RAILS AND PIN

Place the assembled frame into the deck mounts and line up the pre-drilled holes in the bow frame and deck mounts. Insert pull pins provided.



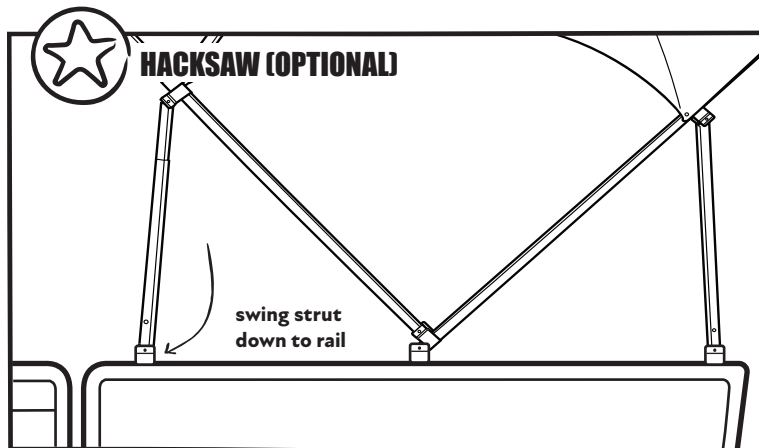
## 3 - CHECK LENGTH OF REAR STRUTS

Line up the rear struts perpendicular to the top rail. Level the top with the front struts. You may need to cut off length to ensure that your top is level.



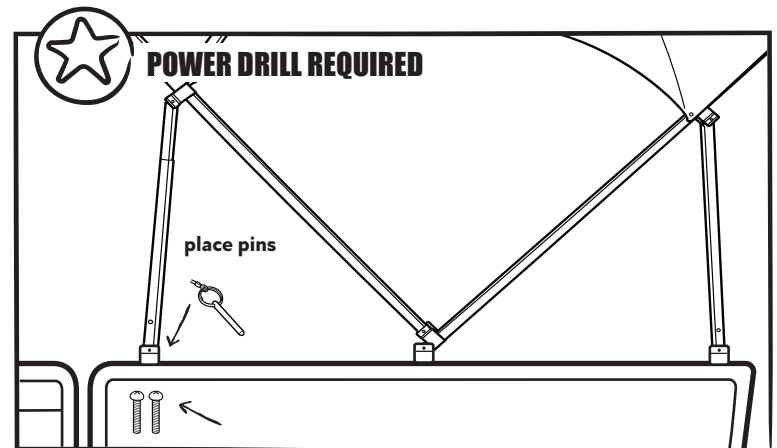
## 4 - DRILL & PIN MOUNTS FOR REAR STRUTS

Mark position for the 2 holes in each mount on the top rail and drill completely through the rail. Attach both mounts with bolts. Swing struts into position and insert pull pins.



## 5 - CHECK LENGTH OF FRONT STRUTS

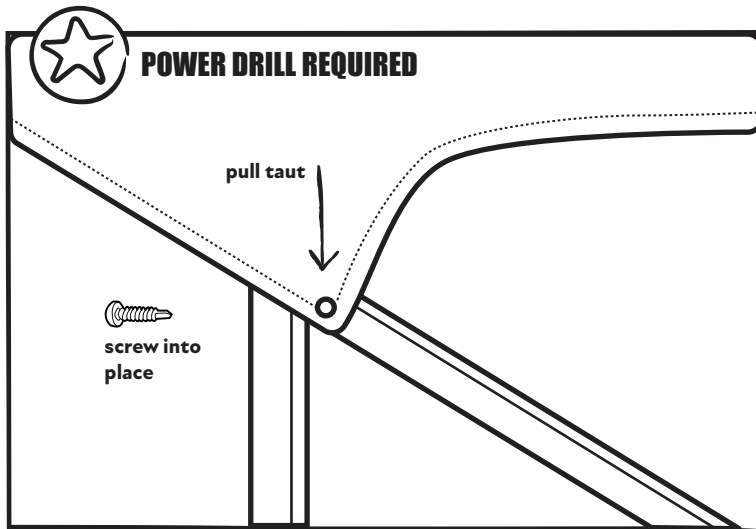
Line up the front struts perpendicular to the top rail. Level the top with the rear struts. You may need to cut off length to ensure that your top is level.



## 6 - DRILL & PIN MOUNTS FOR FRONT STRUTS

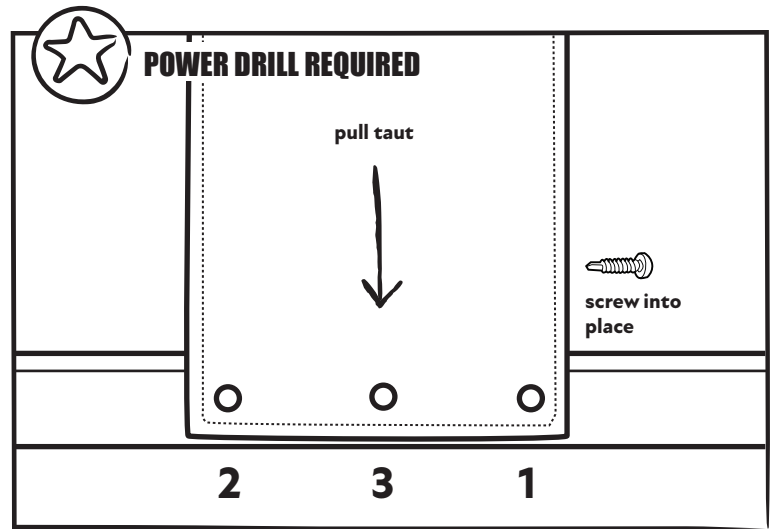
Mark position for the 2 holes in each mount on the top rail and drill completely through the rail. Attach both mounts with bolts. Swing struts into position and insert pull pins.

# CANVAS MOUNT



## FOR STANDARD CANVASES

Stretch out the triangle tail until it is taut and the rear snap lines up to the center of the side of the top rail. Mark the snap's center and screw into place and snap. Repeat on the other side.



## FOR BUGGY CANVASES

Stretch out the tail until it is taut and the rear snap lines up to the center of the side of the top rail. Starting with the rear snap, mark the snap's center and screw into place and snap. Stretch the front snap forward until the tail piece is wrinkle free, mark the center of the front snap, screw into place and snap. Install the middle snap last.

## ASSISTANCE AND SERVICE

If you're feeling a little lost, let us help you navigate! You can send us a question through email or give us a call during business hours. Our hours are Mon-Fri 8 AM - 3:30 PM.

**HELP@TOPMASTERMARINE.COM**  
**574-594-3033**

**topmastermarine.com/help**

## WARRANTY AND CARE

- ❗ **DO NOT EXCEED 20 MPH WITHOUT BOOT PROPERLY INSTALLED**
- ❗ **NEVER ATTEMPT TO OPERATE THE TOP WHILE BOAT IS IN MOTION**
- ❗ **NEVER OPEN THE TOP IN EXCESSIVELY HIGH WINDS**
- ❗ **NEVER TRAILER THE BOAT WITHOUT THE BOOT IN THE FULL DOWN POSITION**

TopMaster Marine guarantees to repair or replace products that arrive damaged, incorrect or fail due to manufacturing or material error. Our products are covered for 3 years from the date of purchase by this warranty. We handle all your claims personally- if you would like to submit a claim to repair or replace your products, fill out this form and we will be in touch with you as soon as possible. These warranties do not apply in instances of intentional abuse, incorrect installation, accidents, negligence, exposure, unusual environmental issues, acts of God, unreasonable use, improper cleaning or normal wear. Any alteration of the product from its original condition from the manufacturer beyond instructed assembly voids this warranty policy.